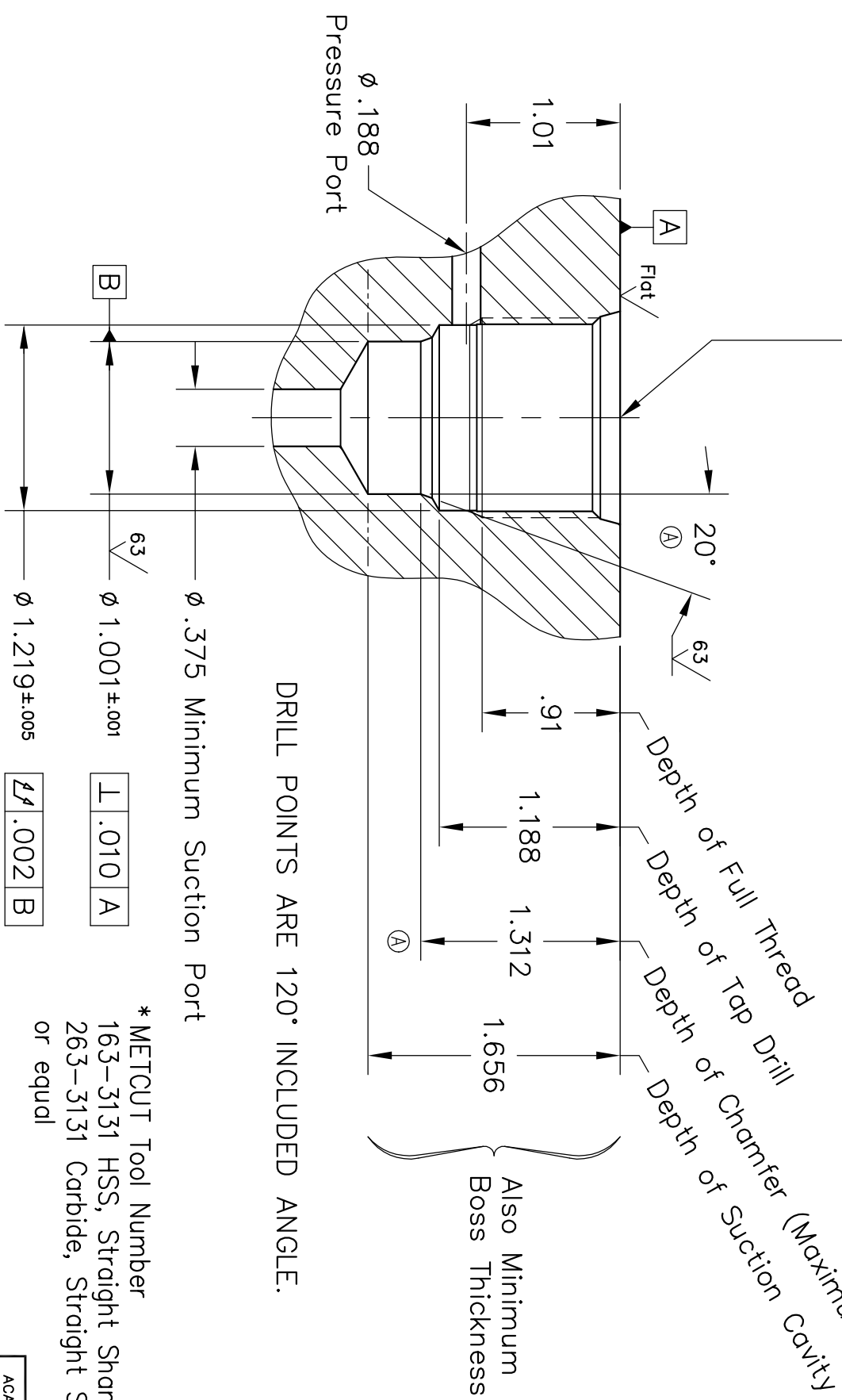


C'Bore w/ No. 16 SAE Contour Ream (Flush) * .002 B
 Tap 1.3125-12 UN-2B x .91 Deep



DRILL POINTS ARE 120° INCLUDED ANGLE.

* METCUT Tool Number
 163-3131 HSS, Straight Shank
 263-3131 Carbide, Straight Shank
 or equal

		M A T L —		Manifold Pump Cavity Dimensions for Pumps MK2331 & MK2332		 STAR HYDRAULICS, INC. RIVER GROVE, ILLINOIS 60171-1598	
		TOLERANCE .XX DEC: ±.010 .XXX DEC: ±.005 DEGREE: ±1°		DWG. CODE A —		CONFIDENTIAL INFORMATION THIS DRAWING AND THE INFORMATION CONTAINED HEREIN, ARE THE EXCLUSIVE PROPERTY OF STAR HYDRAULICS, INC. DISCLOSURE OR DUPLICATION IS PROHIBITED.	
A		Added chamfer 02/16/09 JSB				DRAWN: J.S.B. CKD:	
REV.		DESCRIPTION		(2)		SCALE: Full DATE: 04/21/01	
						PART No. MK 2331 B	

ACAD FILE No.
 MK2331B.dwg